

TECHNICAL DATA SHEET

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Flabia Baby satinato

Brush satin water enamel for interiors and exteriors.

General Characteristics

Composition: Water-based acrylic enamel for interiors and exteriors, with high drying speed,

non-yellowing, with a satin effect. It is odorless, non-flammable, non-toxic, ideal

for indoor application.

Use: Painting for finishes of wood and iron, PVC, aluminum, but also for carefully

prepared masonry surfaces.

Application Surface preparation







New iron: Make sure that the substrate is perfectly dry and free from traces of grease and oil. Otherwise, clean the surface with solvent or an appropriate degreaser. With the steel brush or the abrasive paper, remove the calamine and the rust where present; finally clean the surfaces to be painted. Then apply two coats of anti-rusting PROTEZIONE 3 and after 12-24 hours coat with two coats of FLAVIA BABY following the technical instructions below.

Painted iron: With the steel brush or the abrasive paper remove flaky residues of old varnishes and signs of oxidation; clean the surfaces to be repainted. Apply, if necessary, a coat of anti-rusting PROTEzione 3 or, if the old paint is in good condition, directly one or two coats of FLAVIA BABY following the technical instructions below.

In case of rust difficult to eliminate it is possible to use RUGGINOX, both on new and already painted iron.

New wood: Make sure that the substrate is perfectly dry and seasoned. If necessary, fill any holes or imperfections with FLYSTUK and sand; finally clean the surfaces. For very absorbent woods it is advisable to treat the substrate with a coat of PRIMO LEGNO ALL'ACQUA and sand again with abrasive paper, then apply two coats of FLAVIA BABY following the technical instructions below.

Painted wood: With the brush or sandpaper, remove old flaky residues and, if necessary, fill and smooth the imperfections with FLYSTUK; sand and clean. Then apply one or two coats of FLAVIA BABY following the technical instructions below.

To give a greater fullness to the new and painted wooden items, it is recommended to apply one or two coats of CEMENT BLOCK ALL'ACQUA before FLAVIA BABY.

Technical applications

Application methods:

Brush and Roller: Dilute to 3% with water for both the first and second coat. Wait 6-8 hours between one application and the next.

Spray: Dilute to 5-10% with water for both the first and second coat. Wait 6-8 hours between one application and the next. Pressure gun 3-4 Atm, nozzle diameter 1,7-2 mm.

Airless: In airless applications, the dilution varies depending on the equipment and pressure used.

Indicative values: 5% dilution with water and nozzles of 0.017 to 0.019 ", at a pressure of 120-150 Atm..

Application temperature:	+5 ÷ +35	°C
Relative humidity of application:	< 85%	
Suggested thickness:	30 ÷ 35	μm per coat
Touch dry:	0,5 ÷ 1	h
Overcoatable after:	6 ÷ 8	h
Completely cured:	24	h
Tools cleaning:	with water	

Painting



The product is marketed in a wide range of colors, but can also be colored with the tinting system of the L'ANGELO line or with the universal dyes available on the market.

It is advisable to mix different batches of the same color together to avoid possible differences in tone during application.

Technical characteristics

Density:	1,1 ÷ 1,2	Kg/l
Viscosity:	18000 - 25000	cPs
Weight solid:	52%	
Theoretical yeld:	8 – 10	mq/l
Color:	White and color folder	
Aspect:	Satin	
Packaging:	0,750 - 2,5 - 5 - 14	1

Storage





The unopened product, preserved intact in a dry and cool place, has a shelf life of no less than 24 months.

After use, carefully close the package and store it upside down.

Minimum storage temperature: + 5 ° C Maximum Storage Temperature: + 30 ° C

Safety precautions

For all information related to handling of the product and its proper disposal, please refer to the MSDS

Specifications

Water-based acrylic enamel. Preparation of the surface according to the technical specifications. Application of two coats of FLAVIA BABY in the quantity determined by the absorption of the support until a suitable film thickness is obtained. Everything must be done in compliance with the rules of application, with a cost of € per square meter including material and installation.

Warnings

The information contained in this sheet is provided to the best of our technical knowledge. However, these indications and suggestions can not have a guarantee value for the applicator, since the conditions of use of the product are beyond our direct control. It is therefore advisable to check the suitability of the product to the specific case with preliminary tests.

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