

Fast Drying Antirust for Chassis

PRODUCT DESCRIPTION

This fast drying antirust A46 provides a good filler property and guarantee good adhesion and anticorrosive properties.
It is recommended in industrial coachwork for painting chassis.

SUBSTRATES

Bare steel, sanded and degreased.
Cast iron.

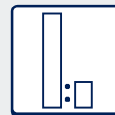
SURFACE PREPARATION

Degrease the substrate with anti-silicone thinner F290.
In the presence of calamine and to obtain better performance we recommend sanding or blasting the media.



MIXING RATIO

	By Volume
A46	100 cc
Nitro Thinner I040	25-30 cc
Viscosity (Ford 4 – 20°C)	20-25"



GUN SETUP

Gravity spray gun :	nozzle Ø 1.6 – 1.8 mm
Suction fed spray gun :	nozzle Ø 1.4 – 1.6 mm
Pressure at the gun :	3.5 - 4 bar
HVLP :	nozzle Ø 1.4 – 1.6 mm
Pressure :	0.7 bar at the nozzle
Airless :	nozzle Ø 0.11 – 0.13 inches
Pressure :	120 - 150 bar



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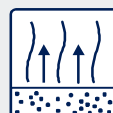
APPLICATION

1-2 coats allowing 5-10 minutes at 20°C flash time between coats.



DRYING

AIR	Interval between coats	5-10 min
	Hard dry	60-90 min (it depends on thickness and temperature)



TECHNICAL DATA

Colour	Red oxide (IC028 - IC105) and other colours.
Density	1.550 Kg/l.
Coverage	never below 5-6 m ² /l ready to use product. 2 coats 50 microns thickness.
Pot-life	-
Shelf life	2 years in original tightly closed containers away from direct sunlight and excessive heat.



CLEAN UP

Clear the equipment carefully with Nitro thinner I 040.

SAFETY PRECAUTIONS

FOR PROFESSIONAL USE ONLY

- Use only in well ventilated areas
- In case of insufficient ventilation, wear suitable respiratory equipment.
- Wear suitable gloves and wash hands immediately after work.
- Comply with the standards in force as to waste disposal.
- See special instructions or safety data sheets.

